

BUGATTI REPLACEMENT PARTS CATALOGUE

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Engine Parts

1.1 Crankcase Castings

<p>A129 Crankcase Top Types 37, 37A, 40 37MOT1</p>		<p>A120 Dynamo Housing Type 44 44MOT59</p>	
<p>A151 Bearing Cap Rear Types 37,40 28MOT5</p>		<p>A141 Dynamo Housing Type 40 40MOT32</p>	
<p>A152 Bearing Cap Front Types 37, 40 28MOT 6</p>		<p>A8 - Oil Filler Cap Type: Several 37MOT25 A8A - Oil Filler Cap Type: Touring Cars</p>	
<p>A160 Bearing Cap Centre Types 37, 40 44MOT138</p>		<p>A98 Oil Filler Elbow Type 40 37MOT24</p>	
<p>A13 Crankcase Breather Elbow Types 35, 37A, 43, 44, 51, 55 30MOT150</p>		<p>A105 Front Engine Cover Type 35 29/30MOT26</p>	
<p>A14 Cap for crankcase breather Types: 35, 37A, 43, 44, 51, 55 30MOT151</p>		<p>A150 Oil Pipe Take Off Fitting Types 35, 37, 43 35MOT561</p>	
<p>A55 Dynamo cradle at front of crankcase Type: 37 - 37MOT70</p>		<p>A147 Oil Level Cover r/h side Types 35, 37, 43 35MOT576</p>	








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1.1 Crankcase Castings - continued

<p>A155 Oil Level Float Casing Suits various models 30MOT250</p>			
<p>A173 Crank Nut Locking Ring Types: Several 30MOT10</p>			
<p>A175 Marchal Dynamo Cover - 100mm, Aluminium 40MOT29</p>			
<p>37MOT2 T37 Sump</p>			
<p>A181 Interblock Cover Types: 44, 49 28MOT47</p>			



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1.2 Cylinder Blocks and Pistons

Cylinder block castings for Brescia (part no 2719) are available as the Club owns the appropriate patterns.

Bare castings are sold on the basis that an approved machine shop does the machining under a separate contract between the purchaser and the shop.

For Type 37 (part no 37MOT60) - machined blocks only can be supplied.



A172

Cylinder block tap elbow - 30MOT160



Pistons

Type 37 forged pistons are now supplied, both standard and oversized.

Cast Brescia and Type 37 pistons can be supplied, both standard and oversized.

Pistons are supplied complete with gudgeon pins and rings.



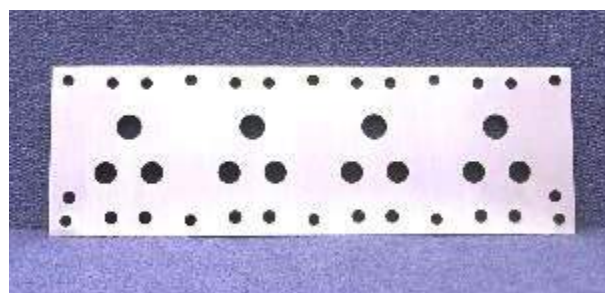
Aluminium Plates

Top of cylinder block, fully drilled

C10A Types: 37, 40, 44, 49

C10B Types 35, 35B, 35C, 43

C10C Types 30, 35A, 38










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1.3 Cambox Castings

<p>A126 Cambox Casing, less bushes Types 30, 35, 38, 43 30AC1</p>		<p>A17 Step up gear housing - rear Types 35, 43 35AC42</p>	
<p>A86 Lid for A126 Types 30, 35, 38, 43 30AC2</p>		<p>A99 Air Pump Body (bronze) Types 35, 37 30AC95/35AC120</p>	
<p>A148 Cambox Casing, less bushes Types 37, 40 37AC1</p>		<p>A9 Water Elbow - circular flange (machine to suit angle required) Types 30 30AC35/35AC35</p>	
<p>A97 Cambox Lid (4 cylinder) Types 37, 40 37AC2</p>		<p>A9B Water Elbow - square flange 30AC35</p>	
<p>A79 Cover for vertical drive, front of block Types: 37, 40 37MOT18</p>		<p>A9C Water Elbow - with boss 30AC35</p>	
<p>A79A Cover for vertical drive Type 35 38MOT3</p>		<p>57AC01 - Cambox Casing - Inlet 57AC02 - Cambox Casing Exhaust Types 57, 59</p>	
<p>A56 Air pump drive housing, bronze - rear of cambox Types: 35A, 37 30AC46</p>			



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1.3 Cambox Castings - continued

1.4 Blower and Drive

<p>A84A</p> <p>Water Elbow on cambox, RH</p> <p>Types 37, 40</p> <p>40AC10</p>		<p>A20</p> <p>Blower Drive Housing - rear</p> <p>Types 35B, 35C, 37A, 43, 51, 55</p> <p>39COMP109</p>	
<p>A84B - Water Elbow on cambox, LH</p> <p>Types 37, 40</p> <p>40AC11</p>		<p>A21A</p> <p>Front Cover for A20</p> <p>Types 35B, 35C, 37A, 51</p> <p>39COMP120</p>	
<p>C54</p> <p>Circlip for Step-up gearbox</p> <p>Types 35, 43</p>		<p>A21B</p> <p>Front Cover for A20 - GP models with dynamo</p> <p>Types 43, 55</p> <p>39COMP110</p>	
<p>57AC17 (6 per set) - inner</p> <p>57AC18 (1 per set) - front</p> <p>57AC19 (1 per set) - centre</p> <p>57AC20 (1 per set) - rear</p>	 <p>Camshaft Bearing Caps</p>	<p>A16</p> <p>Nose Piece on Blower Drive Casing - bronze</p> <p>Types 35B, 35C, 37A, 51</p> <p>39COMP67</p>	



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1.5 Inlet Manifolds

<p>A131 Inlet Manifold - single carb Type 37 37MOT81</p>		<p>A36 Inlet Manifold above Blower Types 51, 55 51MOT10</p>	
<p>A108 Manifold Adaptor, twin 30, solex to block Types: 37, 40, Brescia</p>		<p>A37 Safety Valve Housing for A36 Types 51, 55 51MOT14</p>	
<p>A108A Manifold Adaptor, 35 solex to block Types: 37, 40, Brescia</p>		<p>A106 Ignition Tube Support Types 35, 43 35CH146</p>	
<p>A103 Inlet Manifold on block (pairs) 30, 35, 38, 43 30MOT 146</p>		<p>A145 Ignition Tube Support Types 37 37MOT87</p>	
<p>A149 Inlet Manifold, later, long type Brescia (36mm carb) 22/23 MOT 2043</p>		<p>A170 Solex Carburettor Lever</p>	
<p>A18 Inlet Manifold - Y-piece for blown engine 35B, 35C, 43 39COMP90</p>		<p>A180 Inlet Elbow Type: 37A 37MOT106</p>	
<p>A19 Safety Valve Cap for A18 Types 35B, 35C, 37A, 43 39COMP79</p>			



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1.6 Water Pump Parts

<p>A1A Water Pump Body Types 35, 43, 38, 30 30MOT228</p>		<p>A118 Water Pump Body (late type) Type 44 44MOT79</p>	<p style="text-align: center;">AWAITING IMAGE</p>
<p>A1B Water Pump Body Types 51, 55 51MOT79</p>		<p>A95 Water Pump Body Type 57 57MOT10</p>	
<p>A1C Water Pump Body, Medium Type Early 35 35MOT579</p>		<p>A76 Outer Cover for A75, alum Types 37, 40 37MOT30</p>	
<p>A2 Water Pump Body, Large Type 37A 37MOT109</p>		<p>A96 Outer Cover for A95 Type 57 57MOT11</p>	
<p>A3 Water Pump, Outer Cover with water inlet connection (large) Types 30, 35, 37A, 43, 44, 46 30MOT234</p>		<p>A5 - Impeller, water pump, large LH spiral Types 30. 35. 43. 46. 51. 55. 57 30MOT33/46MOT17</p>	
<p>A3C Water Pump Outer Cover Type Early 35 35MOT582</p>		<p>A5C Impeller, water pump 75mm dia Type Early 35 35MOT581</p>	
<p>A75 Water Pump Body, Small Types 37, 40 37MOT29</p>		<p>A6 Impeller, water pump, large RH spiral Types 37A, 44 27POMPE15</p>	










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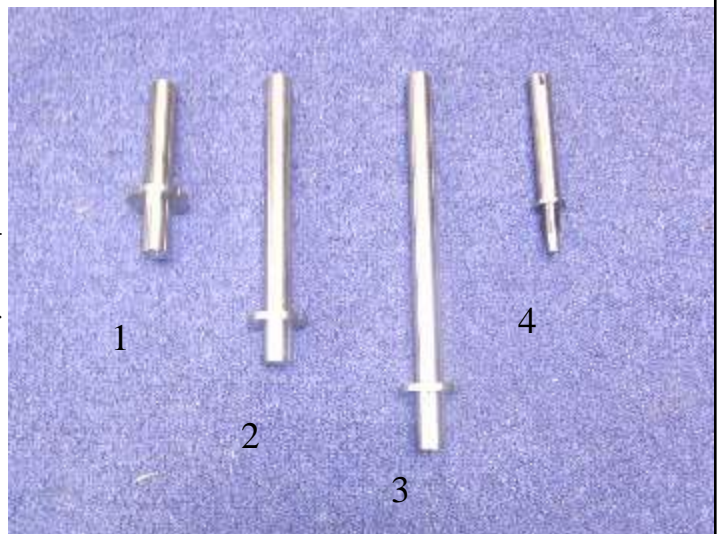
1.6 Water Pump Parts - continued

<p>A76A - Outer Cover for small pump (bronze)</p> <p>Type: Brescia</p> <p>22/23MOT2173</p>		<p>C39D</p> <p>Old fashioned steam packing for water pump spindles sold in 1 metre lengths - graphited PTFE</p>	
<p>A77</p> <p>Impeller, water pump, small, RH spiral, alum</p> <p>Types 37, 40 37MOT31</p>		<p>C57</p> <p>Gland Locking Plate</p> <p>Types 37, 37A, 40</p> <p>37MOT104</p>	
<p>A77A</p> <p>Impeller, water pump, small, LH spiral, bronze</p> <p>Brescia 22/23MOT2174</p>		<p>A127</p> <p>Water Pump Body</p> <p>Type: Brescia</p> <p>22/23MOT2172</p>	
<p>A77B</p> <p>Impeller, water pump, small RH spiral, bronze</p> <p>Types: 37, 40</p> <p>37MOT31</p>			

1.6 Water Pump Spindles

Key

- 1 - C39A Water Pump Spindle, semi-finished, stainless steel - 105mm long - Types 35, 43
- 2 - C39B Water Pump Spindle, semi-finished, stainless steel - 165mm long - Types 37, 40
- 3 - C39C Water Pump Spindle, semi-finished for integral gear stainless steel - 215mm long - Types 35, 43, 51, 55
- 4 - C39E Water Pump Spindle, semi-finished, stainless steel - 107mm long - Type Brescia






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1.7 Water Manifolds

<p>A102</p> <p>Water Manifold, long RH side of engine</p> <p>Types: 30, 35, 38, 43</p> <p>38MOT38</p>		<p>A4</p> <p>Water Pipe, front</p> <p>Type: 37A</p> <p>37MOT113</p>	
<p>A138</p> <p>Counterpiece for A102</p> <p>Types: 30, 35, 38, 43</p> <p>30MOT226</p>		<p>A39</p> <p>Water Pipe, lower to radiator (solid engine)</p> <p>Type 57</p> <p>57MOT435</p>	
<p>A146</p> <p>Water Manifold, cranked end</p> <p>Types: 37, 40</p> <p>37MOT22</p>		<p>A39A</p> <p>Water Pipe, lower to radiator (rubber mounted engine)</p> <p>Type 57</p> <p>57CH279</p>	<p style="text-align: center;">AWAITING IMAGE</p>
<p>A91</p> <p>Water Pipe, front of engine</p> <p>Type: 35</p> <p>38MOT4</p>		<p>A73</p> <p>Water Gallery Manifold, on block</p> <p>Type 57</p> <p>57MOT14</p>	
<p>A100</p> <p>Water Pipe, front of engine, early type</p> <p>Type: 35</p> <p>35MOT584</p>		<p>A80</p> <p>Top Water Pipe., Y piece, for thermometer</p> <p>Type 57</p> <p>57MOT145</p>	
<p>A88</p> <p>Water Manifold, L/H side of engine</p> <p>Type: 44</p> <p>44MOT12</p>		<p>A72</p> <p>Top Water Pipe, Y piece, for thermometer</p> <p>Type 51</p> <p>51CH22</p>	
<p>A7</p> <p>Water Manifold, R/H side of engine, large inlet</p> <p>Type: 37A</p> <p>37MOT112</p>		<p>A132</p> <p>Top Water Pipe, Y piece, for thermometer</p> <p>Type 55</p> <p>55CH39</p>	






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1.7 Water Manifolds - continued

<p>A103A Water Inlet Manifold - (narrow radiator) Types: 30, Early 35 29/30MOT164</p>			
<p>A163 Water Manifold Brescia 22/23MOT1597</p>			
<p>A164 Water Manifold Brescia 22/23MOT1598</p>			



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1.8 Oil System Parts

<p>A139 Oil Pump Body Types 35, 38, 43, 51 35MOT280</p>		<p>A159 Relief Valve Cover Type 44 44MOT124</p>	
<p>A142 Oil Pump Body Types 37,40 37MOT39</p>		<p>57MOT13 Oil Filter Base Type 57</p>	
<p>A140 Cover for A139 and A142 Types: 35, 37, 38, 40, 43, 51 30MOT281</p>		<p>A113 Oil Transfer Pump Body Type GP 35CH249</p>	
<p>A144 Oil Pump Body Brescia 22/23MOT1601</p>		<p>C20 Purolator Oil Filter element</p>	
<p>A156 Oil Pump/Water Pump Drive Housing Type 44 44MOT71</p>		<p>C20A Oil Filter - paper</p>	
<p>A157 Oil Pump Body Type 44 44MOT87</p>		<p>C20B Oil Cap Filter 37MOT26</p>	
<p>A158 Cover for A157 Type 44 44MOT89</p>	<p style="text-align: center;">AWAITING IMAGE</p>	<p>A162 Filter Base Casting Type: 35 30MOT332</p>	



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1.9 Engine Gears

1.10 Ball Races

46MOT93
Oil Pump Drive, fibre
Types 46, 50



57AC53
Camshaft Gear, fibre
57, 57C



57MOT317
Camshaft Gear, lower intermediate, fibre
Type 57



57SCMOT4
Camshaft Gear, lower intermediate, steel
Type 57S, 57C



57MOT318
Intermediate Camshaft Gear



Key

- 1 - 4207 - Output Shaft
- 2 - 98205 - Advance/Retard Yoke
- 3 - 6208 - Rear Hub
- 4 - 98209 - Inside Clutch
- 5 - 98202 - Vertical Drive - awaiting photo



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2. Axles, Wheels, Brakes

<p>C35A - Brake Drum Pressing, 270mm dia</p> <p>Types: Brescia, 35A, 37, 40</p> <p>35PA100</p>		<p>C44</p> <p>Stub Axle Forging,</p> <p>Types GP, Brescia</p> <p>35ESSAV1</p>	
<p>C35B - Brake Drum Pressing, 330mm dia</p> <p>Types: 35A, 37 44, 49</p>		<p>C47</p> <p>Brake Cable Eye Forging</p> <p>Type: Several</p> <p>30CH237</p>	
<p>C35C</p> <p>Shock Absorber Drum</p> <p>35AMORT1</p>		<p>C48</p> <p>Brake Pulley</p> <p>Type: Several</p> <p>30CH250</p>	
<p><u>Brake Lever Forgings</u></p> <p>A - C23 - Universal</p> <p>B - C23A Short (75mm centres)</p> <p>C - C23B Long (95mm</p>		<p>C49</p> <p>Brake Sprocket</p> <p>Type: Several</p> <p>30CH251</p>	
<p>C15A/L (left hand thread)</p> <p>C15A/R (right hand thread)</p> <p>Wheel Nut - 4 eared</p> <p>35CH71</p>		<p>C50</p> <p>Brake Chain (per foot)</p> <p>Type: Several</p>	
<p>C15B/L (left hand thread)</p> <p>C15B/R (right hand thread)</p> <p>Wheel Nut - 2 eared</p> <p>29/30EA60</p>		<p>C50A</p> <p>Split Link</p> <p>C50B</p> <p>Half Link</p>	
<p>C46</p> <p>Front Brake Backplate Spinning - large brakes</p> <p>Types GP, 43</p> <p>43EA2</p>		<p>C51</p> <p>Front Brake Backplate spinning, small brakes</p> <p>Types Brescia, 37</p> <p>22/23EA2347a</p>	














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BUGATTI REPLACEMENT PARTS CATALOGUE

2. Axles, Wheels, Brakes - continued

Castings

<p>C64 King Pin Pulley Cover Disc Types: Several</p>		<p>A11 Hub End Cover - Small Types 35A, 37, 40, 44, 49</p>	
<p>C67 - Brake Shoe Spring Assembly 270mm brakes</p>		<p>A12 Hub End Cover - Large Types 35, 43, 51, 55 35CH501</p>	
<p>C68 - Brake Shoe Spring Assembly 330mm brakes</p>		<p>A89 Brake Shoe, double, cast iron - machines to 2 widths, 270mm brakes Types 35A, 37, 40, Brescia 35PA21</p>	
<p>C71 Brake Shoe Spring (spring only) Type: Brescia 22/23PA367</p>		<p>A89A Brake Shoe, double, aluminium - machines to 2 widths, 270mm brakes Several 43PA15</p>	
		<p>A32 - Brake Shoe Ring, makes 2, aluminium, for 330mm brakes Types: Several 43PA15</p>	
		<p>A128 Brake Drum Fin Ring Casting,, large brakes Types 44, 49, some 37 44EA2</p>	
		<p>A64 Back Plate for rear brakes, 330mm. Types 35, 43, 51</p>	



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2. Axles, Wheels, Brakes - continued

3. Steering Parts/Castings

<p>A45 Brake Pedal Pad Types 35, 37, 51 35CH147</p>		<p>C18 Steering Wheel, nickel plate centre, walnut rim Type: GP 30DIR26</p>	
<p>A82 Brake Pedal Pad Types - touring cars 30CH279</p>		<p>C18A Steering Wheel Type: 57 57DIR10</p>	
<p>A101 Jacking Wedge, rear axle Types 35, 51, 37 35PA14</p>		<p>C18B Steering Wheel Type: Brescia 22/23DIR19</p>	
<p>A121 Jacking Pad on rear axle Types; Touring 30PA118</p>		<p>C56 Oval Washer for steering and drop arms</p>	
<p>A143 Thrust Collar, rear axle, H/T bronze Types: Several 30PA143</p>		<p>C63 Wire Circlip for steering box Type: 35</p>	
		<p>A182 Steering Column Bracket Types: 38, 40 38DIR6</p>	
		<p>A184 Steering Box End Cover Types: Touring Cars 33DIR40/33DIR12</p>	



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Steering Parts/Castings - continued

4. Clutch Castings

<p>A38A</p> <p>Steering Extension Bracket (cast iron)</p> <p>Type: 37A</p> <p>37CH40</p>		<p>A44</p> <p>Clutch Tray below flywheel</p> <p>Types: 37, 37A</p> <p>37MOT73</p>	
<p>A38B</p> <p>Steering Extension bracket (cast iron)</p> <p>Types: 35B, 35C, 51</p> <p>39COMP105</p>		<p>A87</p> <p>Clutch Tray below flywheel</p> <p>Types: 35, 51</p> <p>35EMB38</p>	
<p>A110</p> <p>Steering Box Distance Block</p> <p>Type: 44</p> <p>38ADIR1</p>		<p>A74</p> <p>Clutch Yoke Swinging Block</p> <p>Types: 35, 37, 51</p>	
<p>A70</p> <p>Steering Box Housing</p> <p>Types: 35, 37, 51</p> <p>35DIR31</p>		<p>A123</p> <p>Clutch Cover (bronze)</p> <p>Type: Brescia</p> <p>30 EMB 5</p>	
<p>A71</p> <p>Cover for A70</p> <p>Types: 35, 37, 51</p> <p>35DIR4</p>		<p>A85</p> <p>Clutch Yoke Trunnion, early cars, bronze</p> <p>Type: Brescia</p> <p>30EMB11</p>	
<p>A133</p> <p>Steering Box Cover</p> <p>Types: Touring</p> <p>33DIR4</p>		<p>A153</p> <p>Sliding Lever Yoke (bronze)</p> <p>Types: Several</p> <p>30EMB16</p>	
<p>A137</p> <p>King Pin Pulley Cover</p> <p>Types: Several</p> <p>30EA71</p>		<p>A154</p> <p>Adjusting Nut (bronze)</p> <p>Types: Several</p> <p>30EMB15</p>	



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4. Clutch parts - continued

5. Gearbox, Transmission Castings

<p>A83</p> <p>Clutch Yoke Swinging Block</p> <p>Types: 44,49</p> <p>44CH7</p>		<p>A130A</p> <p>Brescia Gearbox Casing Repair or GP Gearbox Conversion to Brescia</p>	
<p>C52</p> <p>Clutch Bearing Retaining Plate</p> <p>Types: 35, 37</p>		<p>A25</p> <p>Gearbox Casing, GP</p> <p>Types: 35, 37, 51</p> <p>35CV4</p>	
		<p>A26</p> <p>Gearbox Lid for A25, A130</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV72</p>	
		<p>A27</p> <p>Front Cover for A25</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV36</p>	
		<p>A34</p> <p>Gearbox Top with provision for starter motor.</p> <p>Types: 35, 37</p> <p>35CV72</p>	
		<p>A28</p> <p>Layshaft End Cover for A25</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV41</p>	
		<p>A29</p> <p>Selector Box Housing for rear of A25 (bronze)</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV60</p>	



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5. Gearbox, Transmission - continued

6. Chassis Castings

<p>A30</p> <p>Top Cover for A29 (bronze)</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV63</p>		<p>A42A</p> <p>Front Spring, rear hanger - R/H</p> <p>Types: 35, 37, 51</p> <p>35CH18</p>	
<p>A31</p> <p>Front Cover for selector rods and spring detents</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV56</p>		<p>A42B</p> <p>Front Spring, rear hanger - L/H</p> <p>Types: 35, 37, 51</p> <p>35CH16</p>	
<p>A23</p> <p>Gear Lever Gate, stainless steel casting</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CH49</p>		<p>A92A</p> <p>Front Spring, rear hanger - R/H</p> <p>Types: Touring cars</p> <p>38CH11</p>	
<p>A122</p> <p>Gearbox Filler Nut</p> <p>Types: 35, 37, 51, 30, late Brescia</p> <p>30CV65</p>		<p>A92B</p> <p>Front Spring, rear hanger - L/H</p> <p>Types: Touring cars</p> <p>38CH12</p>	
<p>C33</p> <p>Propeller Shaft Coupling</p> <p>Types: several</p> <p>57PA152</p>		<p>A93</p> <p>Cover for A92</p> <p>Types: Touring cars</p> <p>38CH13</p>	
		<p>A49</p> <p>Distance Block, rear shock absorber</p> <p>Types@ 35, 37, 51</p> <p>35CH14 (R/H) 35CH14a (L/H)</p>	
		<p>A10</p> <p>Magneto Cradle on dash</p> <p>Types: 35, 37A, 43, 51, 55</p> <p>35CH75</p>	



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BUGATTI REPLACEMENT PARTS CATALOGUE

6. Chassis Castings - continued

<p>A58 Magneto Cradle, twin type, on dash Type: Brescia BR1</p>		<p>A15 - Tacho Pulley Types: 35, 37A, 43, 51 35AC63</p>	
<p>A47 - Aluminium Bracket (short) for A-R mechanism Types: 35, 43 35AC102</p>		<p>A78 - Bonnet Hinge Bracket (bronze) Types: Several 30CH91</p>	
<p>A48 - Aluminium Bracket (long) for A-R mechanism Type: 37A 37AC17</p>		<p>A166 Rear Axle Casing Brescia T22/23PA1039/40</p>	
<p>A46 - Bronze Pivot for A-R lever Types: 35, 37A 35AC101</p>		<p>A171 Throttle Pedal Lever - bronze Types: GP Cars, T43 35CH199</p>	
<p>A50 - Steering Column Bracket on dash Types: 35, 37, 51 35CH74</p>		<p>A174 - Starting Handle Grip - Aluminium Types: Several 35CH79</p>	
<p>A104 - Accelerator Lever pivot block Types: 35, 37, 43 35CH169</p>		<p>A176 Advance/Retard Lever - 36mm or 40mm (later type) Type: 40 38DIR2/38DIR22</p>	
<p>A107 - 3-way Air Valve Body (bronze) Type: 43 43CH21</p>		<p>A177 Marchal Switch Lever</p>	




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6. Chassis Castings - continued

<p>A179</p> <p>Spare Wheel Carrier (2 part casting)</p> <p>Brescia</p>		<p>A124</p> <p>Switch Lever (aluminium)</p> <p>Types: Various</p>	
<p>57 PA61/62</p> <p>Differential Housing</p> <p>Type: 57</p>		<p>A167</p> <p>Aluminium Footplate</p> <p>260mm x 130mm</p>	
<p>A111</p> <p>Bonnet Catch Casting (with spring)</p>		<p>A183</p> <p>Handbrake Crosstube Bearing 2 per car</p> <p>Types:: 38, 40, 44, 49</p> <p>38CH228</p>	
<p>A24A</p> <p>Bronze Cup for radius rod without greaser</p> <p>Types: 35,37,51</p> <p>35CH67</p>		<p>C62</p> <p>Steel Radius Rod Brackets</p> <p>Types: 35, 37, 51</p> <p>35CH68</p>	
<p>A24B</p> <p>Bronze Cup for radius rod without greaser</p> <p>Types:: 35,37,51</p> <p>35CH153</p>			
<p>A62</p> <p>Air Pump Handle</p> <p>Type: Several</p>			
<p>A63</p> <p>Air Pump End Flange</p> <p>Type: Several</p>			



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BUGATTI REPLACEMENT PARTS CATALOGUE

Tank Castings

<p>A33 - Tank Cap, eared, GP Types: 35, 37, 51 35CH12</p>		<p>A61 Boyce Ring Casting (part of kit C11) Type: Several</p>	
<p>A40 - Fuel Tank Collar, GP (bronze) Types: 35, 37, 51 35CH457</p>			
<p>A41 - Fuel Tank Saddle pieces, GP (bronze) Types: 35, 37, 51 35CH330</p>			
<p>A59 - Tank Cap, not eared, aluminium alloy Type: Touring 38CH150</p>			
<p>A60 - Radiator Cap, for 65mm thread (not T57), bronze Types: Several 30CH73</p>			
<p>A60 MACH - Radiator Cap, as above but fully machined. Types: Several 30CH73</p>			
<p>A60MACH - T57 Radiator Cap - fully machined Type: 57</p>			



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BUGATTI REPLACEMENT PARTS CATALOGUE

7. Engine Valves



Key

- | | |
|--|-----------------------|
| 1 - G1-2 - Inlet and Exhaust valve (all exhaust quality) -16 per block
28mm dia, stem 8, length 113.5mm, 30° | Type: Brescia |
| 2 - G1-3I - Inlet valve for 60mm blocks (not T30 or 38) 8 per block
23.5mm dia, stem 8, length 123mm, 30° | Types: 35, 43 |
| 3 - G1-3E - Exhaust valve for 60mm blocks (not T30 or 38) - 4 per block
35mm dia, stem 9, length 125mm, 30° | Types: 35, 43 |
| 4 - G1-3AI - Inlet valve for 60mm blocks - 8 per block
25.5mm dia, stem 8, length 123mm, 30° | Type: Late 35 |
| 5 - G1-4I - Inlet valve for 69/72mm blocks - 8 per block
26mm dia, stem 8, length 130mm, 30° | Types: 37, 40, 44, 49 |
| 6 - G1-4E - Exhaust valve for 69/72mm blocks - 4 per block (x2 for 8 cylinder cars)
37mm dia, stem 9, length 131mm, 45° | Types: 37, 40, 44, 49 |
| 7 - G1-7 - Inlet and exhaust valve (all exhaust quality) - 16 per block
41mm dia, stem 8, length 122.75mm, 45° | Type: 57 |

Note - coming soon - Type 51 valves. Part No G1-6



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BUGATTI REPLACEMENT PARTS CATALOGUE

Valve Guides



Key

- | | | |
|-----------|---|------------------------|
| 1 - G2-3I | Inlet guide for valve G1-3I of G3-AI - 8 per block
19mm dia, length 67mm, thread 14 x 1.25 | Types: 35, late 35, 43 |
| 2 - G2-3E | Exhaust guide for valve G1-3E - 4 per block
22mm dia, length 64mm, thread 16 x 1.25 | Types: 35, 43 |
| 3 - G2-4I | Inlet guide for valve G1-1 - 8 per block
22mm dia, length 75mm, thread 14 x 1.25 | Types: 37, 40, 44, 49 |
| 4 - G2-4E | Exhaust guide for valve G1-4E, 4 per block
26.9mm dia, length 69mm, thread 16 x 1.25 | Types: 37, 40, 44, 49 |
| 5 - G2-6 | Inlet and Exhaust guide for valve G1-6, 16 per block
27.5mm dia, length 52mm | Type: 51 |
| 6 - G2-7 | Inlet and exhaust guides for valves G1-7, 16 per block
19mm dia, length 67mm | Type: 57 |

Note For Brescia cars, use inlet guide G2-3I and shorten upper end. Brescia



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BUGATTI REPLACEMENT PARTS CATALOGUE

Valve Cotters (sold in halves)

G3A - for inlet valves G1-4I, G1-3I & G1-2
8mm stem

Types: 35, 37, 40, 43, 44,
49, Brescia

G3B - for exhaust valves G1-4E & G1-3E
9 mm stem

Types: 35, 37, 40, 43, 44,
49

G3C - for inlet or exhaust valves G1-7
8mm stem

Types: 51, 57



Valve Adjustment Caps

G4A - 8mm inlet

G4B - 9mm exhaust

G4C - 8mm - T57

**Note - set length and case harden
(cyanide, depth 0.012" , 0.3mm)**



Valve Spring Top Caps

1 - G5A - inlet valve spring top cap with
taper hole for cotters dia 25 mm, hole 8mm
- 8 per block

Types: 30, 35, 38, 43

2 - G5B - exhaust valve spring top cap with
taper hole for cotters dia 28 mm, hole 9mm
- 4 per block

Types: 30, 35, 38, 43

3 - G5C - inlet valve spring top cap with
taper hole for cotters, dia 28mm, hole 8mm
- 8 per block

Types: 37, 40, 44, 49, Brescia

4 - G5D - exhaust valve spring top cap with
taper hole for cotters, dia 34mm, hole 9mm
- 4 per block

Types: 37, 40, 44, 49

5 - G5E - inlet and exhaust valve spring top
cap with taper hole for cotters, dia 38mm,
hole 16mm - 16 per block

Type: 57



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BUGATTI REPLACEMENT PARTS CATALOGUE

Flanged washers for under springs

G6A - flanged washer - T35 inlet

G6B - flanged washer - T35 exhaust, T37 inlet

G6C - flanged washer - T37 exhaust

G6D - flanged washer - T57 inlet & exhaust



8. Springs

F1A Inlet double valve spring Types: 30, 35, 43

F1B Exhaust double valve spring Types: 30, 35, 43

F1B Inlet double valve spring Types: 37, 40, 44, 49

F2B Exhaust double valve spring Types: 37, 40, 44, 49

F2B Spring for blow off valve Type: 51

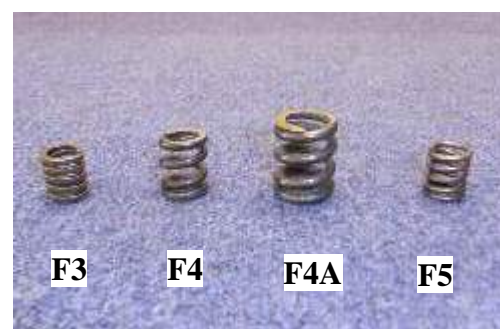


F3 Propshaft coupling spring (sets of 4)

F4 Track rod/drag link end spring Types: 40, 37, 35

F4A Track rod/drag link end spring Types: 38, 43, 44

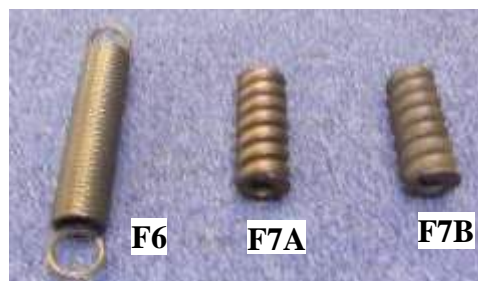
F5 Crankshaft vibration damper spring (12 required) Type: 57



F6 Clutch spring (pairs) Type: GP

F7A Shock absorber spring 5.5mm dia section Type: GP

F7B Shock absorber spring 6.0mm dia section Type: GP



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BUGATTI REPLACEMENT PARTS CATALOGUE

8. Springs - Continued

F8 Brescia double valve spring - standard specification Type: Brescia

F8A Brescia double valve spring - stronger specification Type: Brescia



F10 Air pump spring (on cambox) Type: GP



F11 Inlet/exhaust double valve spring Type: 57

F12 Inlet/exhaust triple valve spring Type: 51



F13 Water pump greaser spring Type: All

F13A Water pump greaser spring (weaker) Type: All



F14 Oil filler wire clips Type: 37, 40

F15 Gearbox selector spring & ball Types: Various



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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items

<p>C4 - Tacho belt</p> <p>Available in 710mm, 720mm, 730mm, 740mm, 750mm, 760mm, 785mm , 820mm</p> <p>Types: GP</p>		<p>C12</p> <p>Hand operated air pump - kit of parts</p>	<p>AWAITING IMAGE</p>
<p>C5A - Radiator badge - round dot</p> <p>C5B - Radiator badge - square dot</p>		<p>C12B</p> <p>Air pump cylinder (brass)</p>	
<p>C6</p> <p>Patent plate, brass, black enamel on etching.</p> <p>Types: Several</p>		<p>C13</p> <p>Spare wheel (bull ring)</p>	
<p>C7 - Mirror</p> <p>C7A - Aluminium mirror holder (35CH355)</p> <p>Type: GP</p>		<p>C16A - Garage Wallplate 36cm x 20cm</p> <p>C16B - Small Plaque 10cm x 5cm</p> <p>C16C - Garage Wallplate 80cm x 50cm</p>	
<p>C9</p> <p>Brass disc for end of rear spring cross tube, embossed "Bugatti"</p> <p>Types: Touring</p>		<p>C21</p> <p>Walnut knob for handbrake lever</p> <p>Type: Several</p>	
<p>C11 (Kit)</p> <p>Replica Repousseau - kit of parts comprising ringcasting, thermometer and engraved plate.</p>		<p>C22A - Tool holder, spare wheel, 330mm brake drum (leather)</p> <p>C22B - Tool holder, spare wheel, 270mm brake drum (leather)</p>	



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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items - continued

<p>C24A Pressure gauge, huile, 2kg Type: GP</p>		<p>C34 Windscreen frame with apron strip, screws and washers Type: GP</p>	
<p>C24B Pressure gauge, essence Type: GP</p>		<p>C34A Windscreen glass</p>	
<p>C25 Hand oil transfer pump kit</p>		<p>C42A - Ignition tube - high voltage, resin coated, 42mm OD x 36mm ID x 860mm L Types: 35, 43 C42B - Ignition tube, high voltage, resin coated, 31mm OD x 25mm ID x 650mm L</p>	
<p>C31A - Headlamp bulb, 12V double contact C31B - Headlamp bulb, 12V single contact</p>		<p>C42C Ignition tube, wooden holder (rear) Types: several</p>	
<p>C31C - Headlamp bulb, halogen, 12V, 40/45W C31E, Festoon bulb, 12V, 18W, 15mm x 44mm</p>		<p>C45 Bonnet hinge - 48" length Types: several</p>	
<p>C31F - Headlamp bulb, halogen, 12V, 50W</p>		<p>C53 Brass plug for cambox</p>	
<p>C32B Grease nipple - brass</p>		<p>C59 Silicon Sheet - Red Oxide - 9" x 13" Used for gear lever gait and windscreen apron</p>	



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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items - continued

<p>M1 Beru spark plug terminals Type: Various</p>		<p>M8 Wax filled thermostat Type: 57</p>	
<p>M2 Beru hose clips Type: Various</p>		<p>M9 Thermometer bulb Type: Various</p>	
<p>M3 Throttle ball joint Type: GP</p>		<p>M10 Silent bloc bush Type: Touring cars</p>	
<p>M4 Eyelets for body screws Type: Various</p>		<p>M11 Throttle ball joint Types: 44, 49</p>	
<p>M5/A6 - sparking plug M5/A7 - sparking plug M5/A8 - sparking plug</p>		<p>M12 Ignition wiring grommet for dash</p>	
<p>M6 Spring clip lubrication cover for pedal shaft Type: Various</p>		<p>M13 Bulkhead wiring grommet Type: 57</p>	
<p>M7 Drain tap</p>		<p>M14 Royale Nut - plated</p>	




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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items - continued

<p>M15</p> <p>Dashboard Ignition Lead Grommet</p> <p>Types: 8 cylinder GP cars</p>		<p>M16</p> <p>Bugatti "Automobile" Cloths</p>	
<p>C61</p> <p>Oil filter/fuel filter square section "O" ring</p>			
<p>C65</p> <p>Fuel/Air Taps Assembly</p>			
<p>C69</p> <p>Fuel Tap - 18mm union fitted with neoprene "O" rings</p>			
<p>C70</p> <p>Penrite water pump grease - 50g tub</p> <p>Types: All</p>			
<p>C72</p> <p>Fixing Strap for starter motors, dynamos & magnetos</p>			



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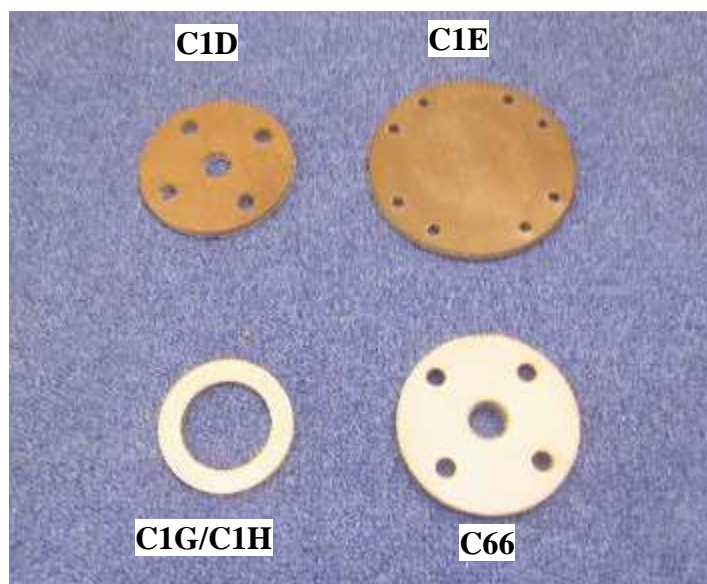
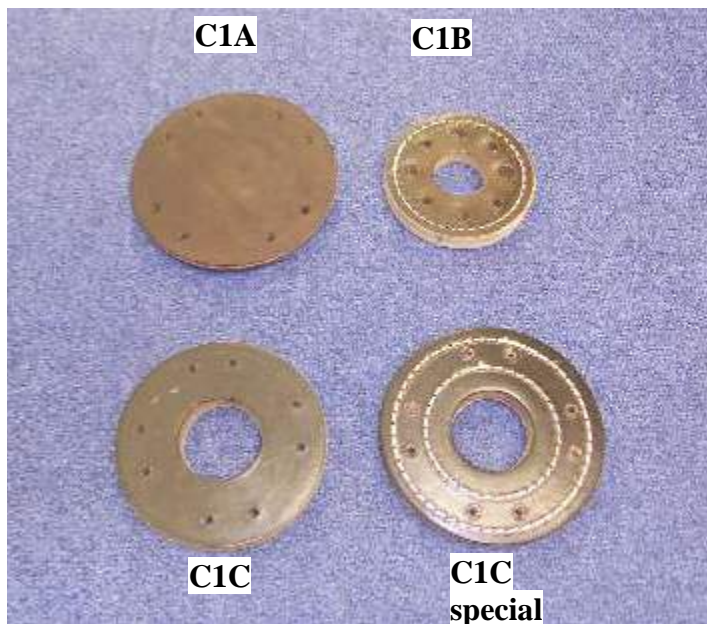
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BUGATTI REPLACEMENT PARTS CATALOGUE

10. Leather Items

Leather Discs

C1A	Steering column 115mm OD, 8 holes (7mm dia) on 95 PCD	Types: 30, 43, 44, 55, 57
C1B	Steering column/magneto coupling 85mm OD, 30mm ID, 8 holes (10mm dia) on 54mm PCD	Types: 35, 43, 51
C1C	Blower coupling 105mm OD, 40mm ID, 8 holes (6mm dia) on 80mm PCD	Types: 35C, 35B, 37A, 43
C1C Special	Twin magneto driveshaft coupling 110mm OD, 40mm ID, 8 holes (6mm dia) on 84mm PCD (Reinforced stitching)	Type: Brescia
C1D	Water pump drive coupling 75mm OD, 14mm ID, 4 holes (8mm dia) on 54mm PCD	Type: Early 35
C1E	Brescia magneto drive 100mm OD, 8 holes (6mm dia) on 84mm PCD	Type: Brescia
C1G	Fuel cap leather seal 57mm OD, 38mm ID	Types: Brescia, 30, 38, 40
C1H	Fuel cap leather seal 63mm OD, 43mm ID	Type:: 35
C66	Water pump leather 75mm OD, 16mm ID, 4 holes (8mm dia) on 53mm PCD	Type: 35



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BUGATTI REPLACEMENT PARTS CATALOGUE

10. Leather Items - continued



C2A	Shock absorber & torque arm (without metal banding) 70mm centres	Type: GP
C2B	Shock absorber (without reinforcing plate) 95mm centres	Type: Brescia
C2C	Torque arm 60mm centres	Type: various touring cars
C2D	Shock absorber 120mm centres	Type: Brescia
C2E	Torque arm 110mm centres	Type: 57






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BUGATTI REPLACEMENT PARTS CATALOGUE

Leather Items - continued

<p>C12A</p> <p>Cup leathers (for hand operated air pump)</p>			
<p>C19A</p> <p>“L” shaped leather bonnet rest - scuttle</p> <p>42” long (1070mm)</p>			
<p>C19B</p> <p>“L” shaped leather bonnet rest - radiator surround</p> <p>27” long (685mm)</p>			



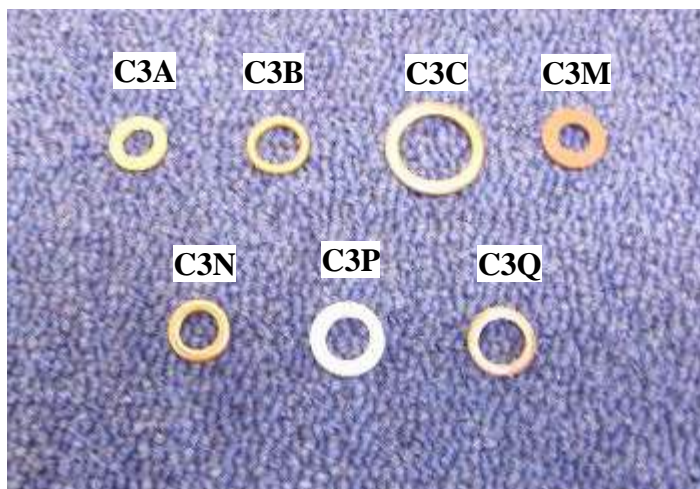
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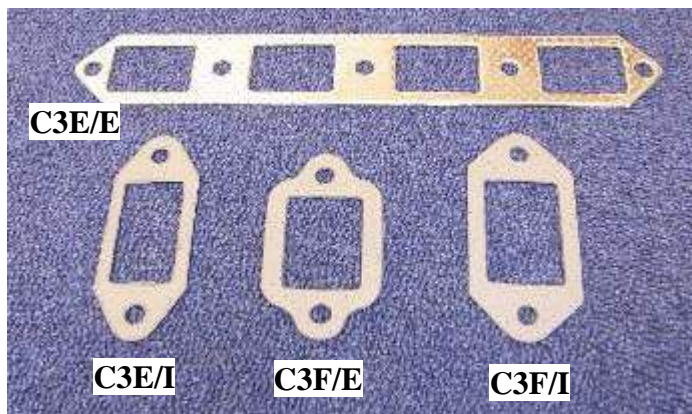
BUGATTI REPLACEMENT PARTS CATALOGUE

11. Washers and Gaskets

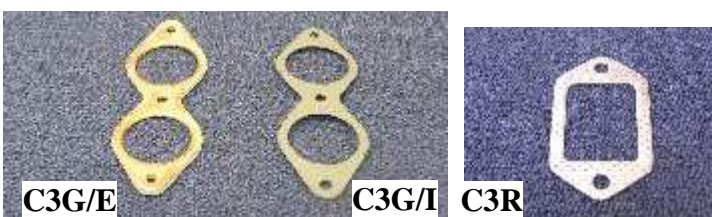
- C3A Copper washer for 7mm unions
- C3B Copper washer (folded) for 9mm unions
- C3C Copper washer (folded) for 16mm unions
- C3M Red fibre washer for 7mm unions
- C3N Copper washer (folded) for 8mm unions
- C3P Soft aluminium washer for 9mm unions
- C3Q Flat copper washer for 9mm unions



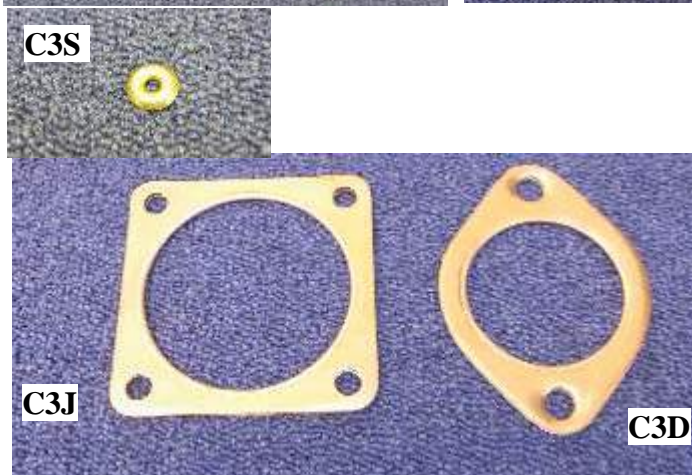
- C3E/I Inlet manifold to cylinder block gasket - 4 per engine Types: 35, 43
- C3E/E Exhaust manifold to cylinder block gasket - 2 per engine Types: 35, 43
- C3F/I Inlet manifold to cylinder gasket - 2 per engine Types: 37, 40, 44
- C3F/E Exhaust manifold to cylinder block gasket - 4 per engine Types: 37, 40, 44



- C3G/I Inlet manifold to cylinder block gasket - 4 per engine Type: 57
- C3G/E Exhaust manifold to cylinder block gasket - 4 per engine (copper) Type: 57
- C3R Exhaust manifold to cylinder block gasket - 8 per engine Type: 46



- C3S Undertray rivet washers Types: GP cars, T43
- C3D Copper composite exhaust flange joint, 60mm pipe Types: 30, 35, 37, 40, 43, 44 etc
- C3J Copper composite exhaust flange joint, square, 4 holes, 75mm pipe id. Type: 57
- C3J Series 1 As above but with 70mm pipe id



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BUGATTI REPLACEMENT PARTS CATALOGUE

11. Washers and Gaskets continued

C3H

Square section rubber seal for water manifold



C3K Felt washers for rear axle - set of 8 per axles Types: 30 - 55



C58 Gasket - lower water pipe Type: 57









C56

Oval Washer for steering and drop arms



Tab Washers

<p>C40A Tab Washer, between stub axle nuts Various</p>		<p>C40D Tab Washer to hold sump gauze (large)</p>	
<p>C40B Tab Washer, front spring pivot block Types Touring, 57</p>		<p>C40E Tab Washer to hold sump gauze (small)</p>	
<p>C40C Tab Washer, spring shackle pin</p>		<p>C61 Oil filter/fuel filter square section "O" ring</p>	



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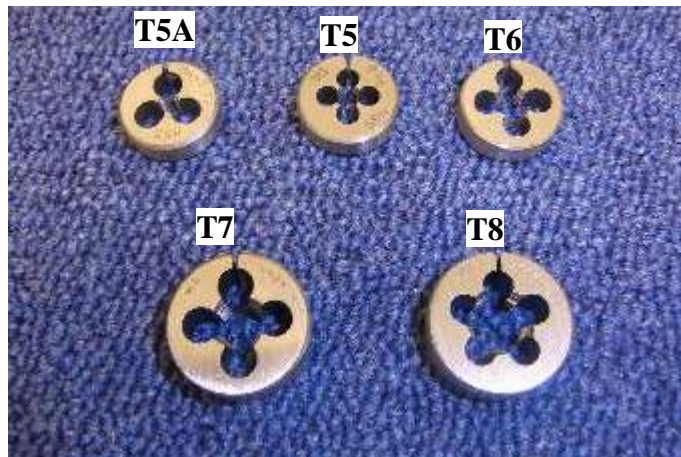
BUGATTI REPLACEMENT PARTS CATALOGUE

12. Tools

- T1A 4mm x 0.75 tap
- T1 5mm x 0.75 tap
- T2 7mm x 1.0 tap
- T3 9mm x 1.25 tap
- T4 11mm x 1.25 tap



- T5A 4mm x 0.75mm die
- T5 5mm x 0.75mm die
- T6 7mm x 1.0 die
- T7 9mm x 1.25 die
- T8 11mm x 1.25 die



- T9 5mm body drill bit
- T10 7mm body drill bit



- T11/K Flexible head spanner set containing sizes - 5mm, 6mm, 8mm, 9mm & 10mm



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BUGATTI REPLACEMENT PARTS CATALOGUE

12. Tools

<p>T12/5, T12/6, T12/8</p> <p>T-Handled spanners for square head bolts - 5mm, 6mm, 8mm</p>		<p>T20 -Grease gun, Wanner type, for hexagonal nipples</p> <p>T20A - hook on connector</p> <p>T20B - rubber flexible hose for T20</p>	
<p>T13</p> <p>Peg spanner for brass plugs on cambox</p>		<p>T21A</p> <p>Bugatti vice, large - exact replica of works vice (Bench leg also available)</p>	
<p>T14</p> <p>Tool for body screws</p>		<p>T24</p> <p>Propshaft spanner</p>	
<p>T15</p> <p>Oil union spanner</p>		<p>T25</p> <p>Solex carburettor spanner</p>	
<p>T16 -Hub puller, small, for wire wheels</p> <p>T17 - Hub puller, large, for alloy wheels</p>		<p>T26</p> <p>8mm "Moteur" spanner</p>	
<p>T18</p> <p>18mm plug spanner</p>		<p>T27</p> <p>"Moteur" combination spanner</p>	
<p>T19</p> <p>Valve spring compressor</p>		<p>T29</p> <p>Body eyelet fitting kit</p>	












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BUGATTI REPLACEMENT PARTS CATALOGUE

12. Tools - continued

<p>T31</p> <p>Power tool bit for body screws</p>		<p>T38</p> <p>Rudge Whitworth 42mm Wheel Nut "C" Spanner</p>	
<p>T32</p> <p>Bugatti Hammer (bronze)</p>		<p>T39</p> <p>Wheel brace for 4 eared wheel nuts</p>	
<p>T33</p> <p>Gearbox filler and drain plug double ended ring spanner</p>	 <p style="text-align: center;">24mm across flats 50mm across flats</p>		
<p>T34</p> <p>Thread insert tool</p> <p>7mm x 1mm</p>			
<p>T35</p> <p>Reamer</p> <p>7mm x 1mm (spiral)</p>			
<p>T36</p> <p>Crowfoot spanner</p> <p>3/8 DR 10mm</p>			
<p>T37</p> <p>Cotter Pin Extractor</p>			



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS

Plain Nuts

B1A	5mm x 0.75p	8 hex
B1B	7mm x 1.0p	10 hex HT
B1C	9mm x 1.25p	13 hex
B1D	11mm x 1.25p	16 hex
B1E	9mm x 1.0p	13 hex HT
B1F	14mm x 1.25p	20 hex (original molsheim stock)



B1G	25mm x 1.5p	Stub axle nut
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Brass Nuts

B6A	7mm x 1.0p	10 hex (Exhaust)
B6B	9mm x 1.25p	13 hex (cambox)



B6B

B6A

Castellated Nuts

B2A	7mm x 1.0p	10 hex
B2B	9mm x 1.25p	13hex
B2BB	9mm x 1.25p	13 hex (brass)
B2C	11mm x 1.25p	16 hex
B2D	14mm x 1.25p	20 hex
B2E	12mm x 1.5p	17 hex
B2F	6mm x 1.0p	9 hex



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

5mm x 0.75p

B3A Countersunk Square Head 13mm long

B3G Countersunk Square Head 22mm long

B3J Countersunk Square Head (stainless)
13mm long

B3H Square Head 13mm long

B3HSS Square Head, stainless, 13mm long

B3B Square Head 20mm long

B3E Square Head 50mm long

B3F Countersunk Screw 18mm long,
stainless (raised head)

B3C Body Screw

B3C/P Body Screw, Plated



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

6mm x 1.0p

B3AA Countersunk Square Head
13mm long



B3D Body Screw

B3D/P Body Screw - Plated



B4N Countersunk Slotted Head
Road Wheel Screw



B4P Countersunk Square Head
Road Wheel Screw



7mm x 1.0p

B4A23 Square Head 23mm long

B4A30 Square Head 30mm long

B4A43 Square Head 43mm long

B4A55 Square Head 55mm long



B4F 10mm Hex, 35mm long



B4G 9mm Hex, 20mm long (shock
absorber)



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

7mm x 1.0p

B4H Stepped Slotted Head (steering coupling)



B4J 10mm Hex, 118mm long (cambox)



B4K 10mm Hex, 118mm long with threaded extension (cambox)



B4L Countersunk Slotted Head, 26.5mm long (brake drum)



B4Q Countersunk Slotted Head, 20mm long (brake drum)



B4S 12mm Hex, 20 long (brake backplate)



B4U 7mm x 170mm long inter block bolt- (original Molsheim stock)



B4V 7mm stepped cam box stud, 146mm long



B6C 10mm Round Head with 7 x 1 socket (cambox)



B6F Semi-finished Stud, 50mm long



B6J 7mm diameter bar - 350mm long

No image available for B6J



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

9mm x 1.0p

B4M Big End Bolt with Slotted Nut



9mm x 1.25p

B4B30 Square Head, 30mm long

B4B50 Square Head, 50mm long

B4B65 Square Head, 65mm long

B4BB100 Square Head, high tensile, 100mm long



B4BB62 13mm Hex, high tensile, 62mm long (clutch - T57)



B6D 9mm rocker screw



B6K 13mm Hex Head, 33mm long (torque arm)



11mm x 1.25p

B4E Square Head 50mm long

B4D Square Head 105mm long

B4T Countersunk Head, 30mm long (57MOT48) for flywheel

B4R 16mm Hex, 55mm long (propshaft)



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

Oil Union Bolts



B5A 7mm x 1.0p Hex, 20mm long



B5B 9mm x 1.25p 6 Hole Knurled Head, 40mm long



B5C 9mm x 1.25p 6 Hole Knurled Head, 52mm long



B5D 9mm x 1.25p 6 Hole 7 x 1 Tapped Head, 40mm long



B5E 16mm x 1.25 Hex, 32mm long

Cotter Pins

B6E 10mm 7 x 1mm thread
(brake lever)

B6G 9mm 5 x 0.75mm thread
(camshaft bevel)

B6H 9mm 7 x 1mm thread
(vertical drive)



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

Banjos

C55A/6	7mm bolt, 6mm feed pipe
C55A/8	7mm bolt, 8mm feed pipe
C55B/6	9mm bolt, 6mm feed pipe
C55B/8	9mm bolt, 8mm feed pipe
C55C/12	16mm bolt, 12mm feed pipe
C55C/16	16mm bolt, 16mm feed pipe



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BUGATTI REPLACEMENT PARTS CATALOGUE

14. Publications



H1A



H1B



H1C



H1D



H1E & H1F



H1G



H1I

Key

- H1A Type 57 Manual
- H1B Bugatti Overhaul Manual (T30 - T55)
- H1C Brescia Overhaul Manual
- H1D Bugatti Data Book
- H1E T44 Parts Book (French language)
- H1F T44 Hand Book (French language)
- H1G Overhauling a T43 Bugatti
- H1I GP Technicalities (compiled by Paul Devitt).
Approx 350 pages - also available on CD -
part no H1J



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